Synthesis and characterization of superparamagnetic Iron Oxide nanoparticles (SPIONs) stabilized by Glucose, Fructose and Sucrose

Dhananjayan Sivakumar1, 2; Mehboob Mohamed Rafi2; Balaraman Sathyaseelan3; Kulam Mohammed Prem Nazeer 2, *; Ahmed Meeran Ayisha Begam4

1Department of Physics, Sree Krishna College of Engineering, Unai, Anaicut, Tamilnadu, India
2PG and Research Department of Physics, Islamiah College, Vaniyambadi, Tamilnadu, India
3Department of Physics, University College of Engineering-Arni, Tamilnadu, India
4Department of Physics, Avinashilingam Institute for Home Science and Higher Education, Coimbatore, Tamilnadu, India

Received 10 April 2017; revised 29 June 2017; accepted 08 July 2017; available online 14 July 2017

Abstract
The aim of this study is to obtain polysaccharide (Glucose, Fructose and Sucrose) stabilized superparamagnetic iron oxide nanoparticles (SPIONs) by Co-Precipitation method. As prepared iron oxide nanoparticles have been characterized by X-ray Diffraction (XRD), Fourier Transform infrared (FTIR) spectroscopy, UV–Vis NIR spectroscopy, High Resolution Transmission Electron Microscope (HRTEM) and Vibrating Sample Magnetometer (VSM). The average crystallite sizes as determined from XRD for Glucose–Fe3O4 (GF), Fructose–Fe3O4 (FF) and Sucrose–Fe3O4 (SF) are 3.3, 4.82 and 5.23 nm, respectively. Powder XRD study also demonstrates that the synthesized nanoparticles are indexed for spinel cubic lattice. FTIR spectrum shows a good vibrational interaction between Fe3O4 and polysaccharides functional groups and it controls the growth of Fe3O4 nanoparticles. SPIONs exhibit superparamagnetic properties with a coercivity ranging from 0.55 to 9.13 Oe and a saturation magnetization in the range 38-42 emu/g.

Keywords: HRTEM; Magnetic properties; Polysaccharides; SPIONs; VSM.

INTRODUCTION
Iron oxide (Fe3O4) nanoparticles (also termed as magnetite) have attracted much interest due to its useful applications in biomedical imaging and cell tracking. Magnetite (Fe3O4) and its oxidized form (γ-Fe2O3) are the most studied [1-3] and it has unique magnetic properties with good biocompatibility at nano regime [4-5].

The demanding properties of magnetic particles that lead to biological and biomedical applications are controlled particle size, biocompatibility, non-toxicity, narrow and moderate size distribution, high crystallinity, large surface area and ability to disperse in an aqueous medium [6-9]. In order to satisfy these criteria many researcher have studied and developed stable, nontoxic, and economically viable magnetic nanoparticles [10-12]. Encapsulating magnetic nanoparticles within a polymer coating not only stabilizes the nanoparticles but also provides various chemical functionalizations. Many polysaccharide-based magnetic nano-composites such as magnetite (Fe3O4)-dextran, Fe3O4-chitosan, Fe3O4-alginate, Fe3O4-heparin, Fe3O4-pullulan acetate, were successfully used in the bio-separation and purification [13-14].

The present work is on the synthesis of Superparamagnetic iron oxide nanoparticles (SPIONs) in presence of Polysaccharide based stabilizers (Glucose, Fructose and Sucrose) using Co-precipitation method. As prepared iron oxide nano powder, they have been subjected to X-ray
diffraction to determine its crystalline phase and average particle size. The microstructure and the particle size distribution were analyzed through High Resolution Transmission electron microscopy (HRTEM). Magnetization measurement was done at room temperature by using Vibrating Sample Magnetometers (VSM) Lakeshore 7410 at room temperature.

EXPERIMENTAL

Materials

Polysaccharides (Glucose, Fructose and Sucrose) were purchased obtained from Sigma-Aldrich. The reagents Iron chloride hexahydrate (FeCl$_3$·6H$_2$O), FeSO$_4$·7H$_2$O, NH$_3$·H$_2$O used were analytical grade.

Preparation of Glucose–Fe$_3$O$_4$ (GF), Fructose–Fe$_3$O$_4$ (FF) and Sucrose–Fe$_3$O$_4$ (SF)

Measured weight of 1.2 g polysaccharide (Glucose) was dissolved in 200 ml of distilled water and continuously stirred for 10 min at 90°C for the dissolution of polysaccharide. The solution was subsequently cooled to room temperature and aqueous solutions of FeCl$_3$·6H$_2$O (1.49g) and FeSO$_4$·7H$_2$O (0.765g) were used in the preparations. The mixed solution was then heated at 60°C under nitrogen atmosphere. Ammonia–water mix (8mol) was added dropwise to obtain a solution pH of the final mixture in the range of 11. The final solution was held at 60°C for 4 h and the suspension was then centrifuged at 11,000 rpm for 10 min. The experiment is repeated for other polysaccharide (Fructose, Sucrose). The settled polysaccharide Fe$_3$O$_4$ nanoparticles were washed three times using distilled water to remove by products and excess polysaccharides. The product was again washed two times with distilled water and then with ethanol. At the end the sample was dried in an oven at 100°C for 3 hrs and labeled as GF, FF and SF, respectively.

Characterization

The crystal structure of the obtained products was characterized by X-ray Diffraction (XRD) Bruker Model: D8 advance diffractometer with CuK$_\alpha$ radiation (k=1.5406 Å) operating at 40 kV and 30 mA. IR spectra were obtained using a BRUKER 10049391 IR Spectrometer instrument at room temperature in the 4000-500 cm$^{-1}$ ranges. The UV-Visible NIR spectra of the sample were taken in wavelength range from 200 to 2500 nm using Varian Cary 5000 spectrophotometer. High Resolution Transmission Electron Microscope (HRTEM) JEOLJEM 2100 was used for characterizing the size of nanoparticles. The magnetic properties of the samples were studied by Vibrating Sample Magnetometers (VSM) Lakeshore 7410 at room temperature.

RESULTS AND DISCUSSION

X-ray Diffraction Analysis

The comparative powder X-ray diffraction patterns of the GF, FF and SF are shown in Fig. 1. All the peaks of XRD patterns were analyzed and indexed (JCPDS No.85-1436) and compared with magnetite standards [15, 16]. The samples exhibited very broad peaks indicating the fine and small crystallite size of particles. The strongest reflection peaks from (311) planes, the characteristic of cubic spinel phase [17]. The other peaks indexed as (220), (311), (400), (333) and (440) planes correspond also to a cubical ones [18, 19]. The average crystallite size of nanoparticles could be estimated using Debye Scherrer formula $D= k\lambda/\beta \cos \theta$, where $D$ is the crystallite mean size, $k$ is a shape function for which a value of 0.9 is normally used, $\lambda$ is the wavelength of the radiation, $\beta$ is the full width at half- maximum (FWHM) in the 2θ scale and $\theta$ is the Bragg angle [20]. It was found that the average crystallite size were 3.3, 4.82 and 5.23 nm for GF, FF and SF respectively.

FTIR analysis

FTIR spectra recorded for GF, FF and SF in the range between 4000–500 cm$^{-1}$ are shown in Fig. 2 (a-c). The spectra gave information about the chemical and molecular structure changes in the synthesized GF, FF and SF. In the finger print region of the fructose stabilized sample (Fig. 2 (b)) there were three characteristic peaks of –C–O– stretching. The peak at 1163 cm$^{-1}$ was ascribed to C–O bond stretching in the C–O–H group, and two other peaks at 1527 and 1020 cm$^{-1}$ were attributed to C–O–C group in the anhydroglucose ring [21].

In FTIR spectrum of FF (Fig. 2 (b)), a high intensity broad band appeared at around 629 cm$^{-1}$ which may be due to the Fe$_3$O$_4$ [22]. The –C–O– stretching peaks of fructose found to have been shifted in the presence of Fe$_3$O$_4$ medium indicating that a strong interaction could be existing between the fructose and Fe$_3$O$_4$ [23]. In the FTIR spectrum of Glucose and Sucrose (Fig. 2(a), 2(c)) based Fe$_3$O$_4$ the absorption bands between
1000 and 1200 cm$^{-1}$ were characteristics –C–O– stretching of polysaccharide skeletons. In Sucrose stabilized Fe$_3$O$_4$, the two peaks appearing at 1522 and 1382 cm$^{-1}$ correspond to the symmetrical and asymmetrical stretching vibrations of the carboxylate groups [24]. The above mentioned peaks both in Sucrose and Glucose also found to be shifted and the characteristic peaks of Fe$_3$O$_4$ at 578 and 626 cm$^{-1}$ appeared in FTIR spectra of FF and GF, suggested that there must be strong vibrational interaction between Fe$_3$O$_4$ and polysaccharide.

![Fig. 1: XRD pattern of (a) GF (b) FF and (c) SF.](image1.png)

![Fig. 2: FTIR spectra of (a) GF (b) FF and (c) SF.](image2.png)
Optical properties

The UV-Vis-NIR absorption spectrum was studied to investigate the polysaccharide coating effect on optical absorption and band gap of magnetic nanoparticles. The optical absorption spectra are shown in Fig. 3(a-c) in the wavelength range of 200-2500 nm. The synthesized nanopowders have been dispersed on a glass plate with the aid of insoluble solvent upon drying dispersed nanoparticles have been scanned using UV-Vis NIR lamps. Using absorption data, absorption coefficient ($\alpha$) was calculated for each value.

Finally, graph is plotted between $(\alpha h \nu)^2$ Vs $h \nu$ so as to obtain the $E_g$ value of nanoparticles. The synthesized samples do not reveal sharp absorption edges in UV region. The optical band gap energies of the obtained samples have been determined using Tauc’s plot using a relation $\alpha h \nu = A(h \nu - E_g)^2$ and they are shown in Fig. 3 (d-f), in which $\alpha$ is the absorption coefficient, $A$ is a constant, $h$ is Planck’s constant.

Table 1: The Particle size obtained from HRTEM and band gap energy ($E_g$).

<table>
<thead>
<tr>
<th>Sl. No</th>
<th>Sample code</th>
<th>Average particle size (nm)</th>
<th>$E_g$(eV)</th>
<th>References</th>
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<tbody>
<tr>
<td>1</td>
<td>GF</td>
<td>7.50</td>
<td>1.50</td>
<td>Present work</td>
</tr>
<tr>
<td>2</td>
<td>FF</td>
<td>7.20</td>
<td>1.54</td>
<td>Present work</td>
</tr>
<tr>
<td>3</td>
<td>SF</td>
<td>10.46</td>
<td>1.42</td>
<td>Present work</td>
</tr>
<tr>
<td>4</td>
<td>Fe$_3$O$_4$/alginate</td>
<td>10.50</td>
<td>2.62</td>
<td>[19]</td>
</tr>
<tr>
<td>5</td>
<td>Fe$_3$O$_4$</td>
<td>10.59</td>
<td>1.92</td>
<td>[26]</td>
</tr>
<tr>
<td>6</td>
<td>Zn/ Fe$_3$O$_4$</td>
<td>14.92</td>
<td>1.3</td>
<td>[27]</td>
</tr>
</tbody>
</table>
constant, $\nu$ is the photon frequency and $E_g$ is the band gap energy [25]. Band gap studies reveal that $E_g$ value of GF, FF and SF is higher than that of pure Fe$_3$O$_4$. The indirect bandgap energies are tabulated in Table.1. The variation of particle sizes with respect to stabilizing agent has influenced the bandgap energies of nanoparticles of Fe$_3$O$_4$ [26-27].

**TEM analysis**

Fig. 4 (a-c) shows the High Resolution Transmission electron microscope (HRTEM) images of the Fe$_3$O$_4$ nanoparticles which were encapsulated by polysaccharides. It was clearly observed that the nanoparticles exhibit with an unavoidable aggregation due to magnetic character and indicated the mono dispersed and spherical shape of the nanopowders. HRTEM images divulge that the particles were found spherical in shape. The average particle sizes as obtained from the HRTEM micrographs are 7.5, 7.2 and 10.46 nm for GF, FF and SF. Since polysaccharides could bind with metal ions due to their high number of coordinating functional groups (hydroxyl and glucoside groups) [28]. It was noted that the majority of the iron ions appear to be closely associated with the polysaccharide molecules. Therefore nucleation and initial crystal growth of Fe$_3$O$_4$ may have occurred preferentially on polysaccharides. In addition, polysaccharides present interesting dynamic supramolecular associations by the facilitated inter and intra-
molecular of hydrogen bonding, which could have acted as the templates for the growth of nanoparticles [29]. Both GF and FF nanoparticles exhibited an approximately spherical morphology with a mean size less than 7 nm, while SF nanoparticles were larger. The particle size results obtained from XRD and HRTEM studies are compared in Table 2 as the earlier results have also been projected.

**Magnetization Studies**

The magnetic properties of nanoparticles under room temperature condition was studied using a vibrating sample magnetometer and the magnetization values of the samples were systematically recorded as a function of applied magnetic field to an extent of 15000 Gauss. The observed magnetization curves of GF, SF and FF are shown in Fig. 5 (a-c). The insert picture depicts the visual representation of Superparamagnetic in Fe$_3$O$_4$ suspension. The hysteresis loop shows no remanance and coercivity upon reducing the field towards the opposite direction. The magnetization curves demonstrate a typical superparamagnetic behavior which shows high susceptibility with saturated magnetization $M_s$ at low filed strength and zero coercivity and remanence.

The values reported in Table 3 show $M_s$ values of 41.69, 42 and 38.43 for GF, SF and FF samples which is much lower than that of bulk magnetite (92 emu/g). The reduced $M_s$ could be attributed to the presence of polysaccharides on the surface of nanospheres, as evidenced from FT-IR studies. In addition, magnetic nanoparticles intrinsically show reduction in magnetization due to the disorder in magnetic spins at surface of the nanoparticles, though particles were well crystalline. The percentage of disordered spins enhances the reduction of particle size due to the increase of surface area to volume ratio [30]. As expected, the squareness ratio for Fe$_3$O$_4$ samples stabilized from different media found to be zero in nature.

Fig. 5 (d) show the coercivity as a function of particle size at room temperature. The Gaussian fit of the data shows the increase in size, increases the coercivity and attains a maximum value beyond that the value decreases with size of the particles. From the above it is inferred that the initial increase of the coercivity with the decreasing size further increase due to the enhanced role of the surface and its strong anisotropy. In addition, the single domain effects of cubic magnetite particles have been experimentally observed for smaller dimension particles. The dependence of saturation magnetization on average particle size was also studied and it is shown in Fig. 5 (e). The $M_s$ values obtained for the samples vary between 38 to 42 emu/g. The saturation magnetization increases

<table>
<thead>
<tr>
<th>Sl. No</th>
<th>Sample Code</th>
<th>Particle size (nm)</th>
<th>References</th>
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<tr>
<td></td>
<td></td>
<td>XRD</td>
<td>HRTEM</td>
</tr>
<tr>
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<td>GF</td>
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<td>7.50</td>
</tr>
<tr>
<td>2</td>
<td>FF</td>
<td>4.82</td>
<td>7.20</td>
</tr>
<tr>
<td>3</td>
<td>SF</td>
<td>5.23</td>
<td>10.46</td>
</tr>
<tr>
<td>4</td>
<td>Fucan/ Fe$_3$O$_4$</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>5</td>
<td>Fe$_3$O$_4$/alginate</td>
<td>14</td>
<td>10.5</td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>Sl. No</th>
<th>Sample Code</th>
<th>Saturation Magnetization $M_s$ (emu/g)</th>
<th>Coercivity $H_c$ (Oe)</th>
<th>Remanent magnetization $M_r$ (emu/g)</th>
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<tr>
<td>1</td>
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<td>41.69</td>
<td>0.55</td>
<td>0.0004</td>
</tr>
<tr>
<td>2</td>
<td>FF</td>
<td>38.43</td>
<td>4.42</td>
<td>0.004</td>
</tr>
<tr>
<td>3</td>
<td>SF</td>
<td>42</td>
<td>9.13</td>
<td>0.0098</td>
</tr>
</tbody>
</table>
Fig. 5: Magnetization curve of (a) GF, (b) FF, (c) SF, (d) The correlation between the coercivity ($H_C$) and average particle size (nm), at room temperature and applied field of 15kOe, (e) Saturation magnetization ($M_S$) as function of average particle size (nm) at maximum applied field of 15kOe.

CONCLUSIONS

In summary, magnetic iron oxide nanoparticles stabilized on polysaccharides (Glucose, Fructose and Sucrose) has been synthesized using co-precipitation method. The average nanocrystallite size were found to be 3.3, 4.82 and 5.23 nm from powder XRD and the average particle diameter obtained from HRTEM provides a value 7.53, 7.26 and 10.46 nm for GF, FF and SF respectively. The nanoparticles were single grain in nature. The results showed that the surface modification of Fe$_3$O$_4$ nanoparticles by polysaccharide matrix was more effective for the control of size. They also showed superparamagnetic in character at room temperature with reduced saturation magnetization compared to bulk magnetite. In addition, samples possess reasonably saturation magnetization, although FF and SF had slightly larger remanance and coercivity. In general, preparation of nanopowders coated with polysaccharides yields stable, safe, biocompatible and biodegradable magnetic nanoparticle of Fe$_3$O$_4$.

ACKNOWLEDGEMENTS

The authors are thankful to Dr. G. Rameshkumar, Department of Physics, University College of Engineering- Arni, 632 326 Tamilnadu, India for fruitful discussions.

CONFLICT OF INTEREST

The authors declare that there is no conflict of interests regarding the publication of this manuscript.
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